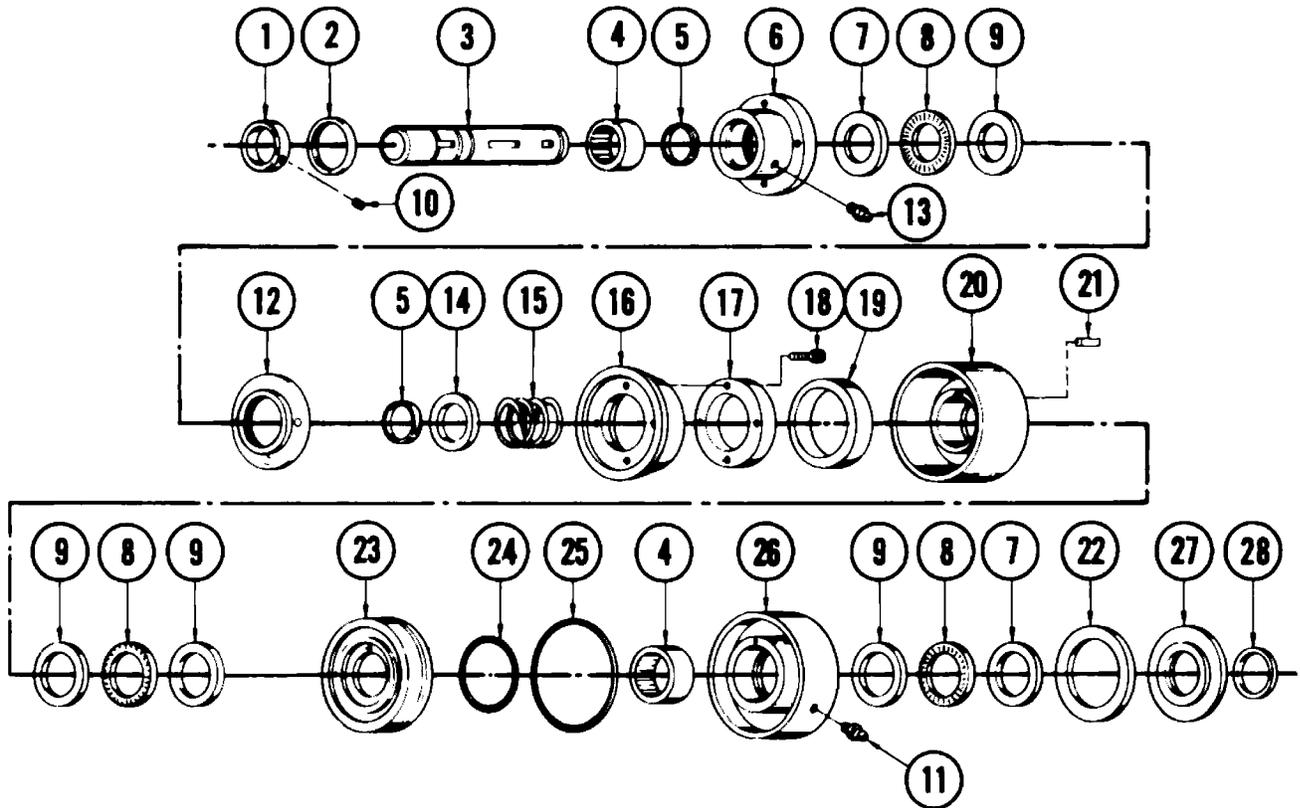


### Disc/Cone Clutch

1307D



ITEM	PART NO.	DESCRIPTION	1307-0308	1307-031
1.	1307-1008	COLLAR, SHAFT		1
2.	1207-1016	RING, RETAINING	1	1
3.	1207-1018	SHAFT, 1/2" BORE	1	
	1207-1019	SHAFT, 5/8" BORE		1
4.	1307-1015	BEARING, ROLLER	2	2
5.	1307-1013	RING, RETAINING	2	2
6.	1207-1012	ADAPTER	1	1
7.	1307-1009	RACE, BEARING	2	2
8.	0200-1214	BEARING, THRUST	3	3
9.	1307-2009	RACE, BEARING	4	4
10.	1301-1174	SCREW, SET	2	2
11.	0100-1601	GREASE FITTING	1	1
12.	1207-1002	ADAPTER, CONE	1	1
13.	1208-1034	GREASE FITTING	1	1
14.	1207-1008	WASHER	1	1

ITEM	PART NO.	DESCRIPTION	1307-0308	1307-031
15.	1207-1033	SPRING	1	1
16.	1207-1003	CONE	1	1
17.	1207-1009	ADAPTER, RING	1	1
18.	1307-2018	SCREW, SOC. HD. CAP.	4	4
19.	1207-1011	SEAL, FELT	2	2
20.	1307-2028	CUP	1	1
21.	1300-1012	KEY	1	1
22.	1207-1010	SEAL, FELT	1	1
23.	1207-1005	PISTON	1	1
24.	0720-1004	SEAL, O-RING	1	1
25.	1207-1014	SEAL, O-RING	1	1
26.	1207-1006	CYLINDER	1	1
27.	1207-1007	ADAPTER, SEAL	1	1
28.	1207-1060	RING, RETAINING	2	2

## Installation and Maintenance Instructions

The ToloMatic Disc/Cone Clutch is as simple to install as a sprocket or sheave.

Simply slip the clutch over the shaft to the desired position, align with keyway and insert key. After final alignment with mating sprocket or sheave, tighten set screws to lock clutch in place.

Connect air or hydraulic source (not over 100 psi pressure) to cylinder port. Make sure no side or end thrust is transmitted to clutch. Flexible hose (**not plastic tubing**) may be used. A restraining member may be necessary to prevent cylinder rotation.

Lubrication will be required after every 4 weeks of operation. Use a lubricant such as ORE-LUBE G-1/3.\* Two zerk fittings are provided for this purpose.

After long periods of operation, it may be necessary to disassemble the clutch for cleaning and inspection.

**CAUTION: CLUTCHES ARE UNDER SPRING TENSION. USE CARE WHEN DIS-ASSEMBLING.**

To disassemble, remove the retaining rings from the cylinder end of the clutch shaft and slide all parts off this end. Assemble all parts onto the shaft from the opposite end. This procedure is necessary to keep from damaging the edges of the bearing seal lips. See exploded view on the other side for proper sequence of assembly.

Wipe off all old lubricant before applying fresh grease. Use Ore-Lube\* G-1/3 or similar. If it is necessary to remove the piston from the cylinder, re-lubricate the O-rings with a mineral base O-ring grease.

Remove any grease that may have contacted the cone and clean out any foreign material in the cup. Be careful not to re-contaminate any internal parts.

If these simple procedures are followed, your ToloMatic Disc/Cone Clutch will give you years of trouble-free service.

ORE-Lube is a trademark of ORE-Lube Midwest Corp., 2480 S. Highway 100, Minneapolis, Minnesota 55416

**Tolomatic**<sup>TM</sup>  
EXCELLENCE IN MOTION

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