

# LS LINEAR SLIDE **RODLESS CYLINDER**



#### **LS - LINEAR SLIDE**

# ENDURANCE TECHNOLOGY A Tolomatic Design Principle

Endurance Technology features are designed for maximum durability to provide extended service life.

Adapted from the popular BC2, the Linear Slide features 2 precision steel guide rods integrated with the extrusion to provide positive support of the load. This makes the Linear Slide more rugged and capable with greater load capacity and higher bending moments. Built-to-order in stroke lengths up to 110 inches (2,794mm).

#### STAINLESS STEEL SEALING BAND SYSTEM • Fatigue resistant stainless steel bands are specifically **LOW CARRIER HEIGHT** made to offer longer life **FORMED END** and will not elongate like • Reduces overall actuator envelope **CAP WIPER SEAL** elastomers · Large mounting area for high load stability Outer band keeps out Keeps contaminants from contaminants for extended . T-Slots for mounting flexibility entering the sealing area performance · Protects internal Inner band provides a smooth components surface for less seal wear · Reduces maintenance while increasing productivity **STROKE ADJUSTMENT** • End of stroke · Integrated into design **3-PORTED HEADS** • Single End Porting · Standard feature · Simplifies air connections

#### **FORMED STEEL PISTON BRACKET**

- · Provides maximum strength at major stress points
- · Heat treated carbon steel withstands the toughest dynamic
- · Strongest bracket design in the industry assures long life with less maintenance





increased uptime

#### RIGID BLACK- ANODIZED EXTRUDED ALUMINUM TUBE • Stronger, stiffer tube retains tolerance specs

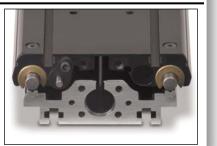
- when chamber is pressurized
- · Keeps sealing band in place for maximized air efficiency
- · Tube supports are minimized
- Solid structural support provides durability and long life performance

NOTE: Boxed letters indicate ordering codes

#### **LOAD-BEARING CARRIER DESIGN**

provides positive support of load

- · Load and piston are independent - piston floats, resulting in less friction and longer seal life
- · Bearings offer consistently low friction and long wear; 1/2" bore features composite bearings, 1" bore features precision linear ball bearings



#### **OPTIONS**



#### **AUXILIARY CARRIER D W D O** • Substantially higher load capacity

- Substantially higher bending moment capacity



#### SUPPORTS MP

- Used for intermediate support
- Flush with bottom of actuator to retain low profile
- Drop-in, adjustable mounting locations



#### T-NUTS

• Used for intermediate support, combine with Tube Supports or mount directly to surface



#### SHOCK ABSORBERS SIL SIH

- Smooth deceleration
- Allows increased operating speed
- Self-compensates for load or speed changes
- Minimizes impact load to equipment
- Higher equipment productivity
- Integrated to carrier design



#### **SWITCHES**

- Available in Proximity, Reed, Hall-effect and Triac
- 15ft. cable with flying leads; available with quickdisconnect couplers

BET

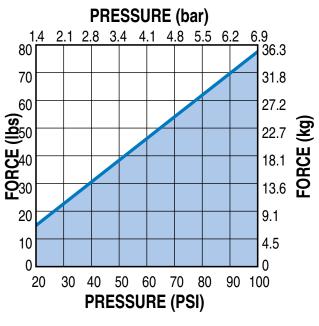


#### THEORETICAL FORCE vs PRESSURE

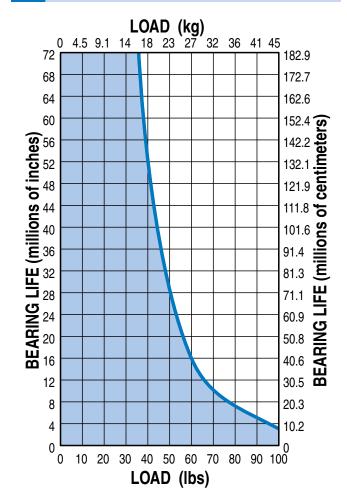
Ordering

Selection

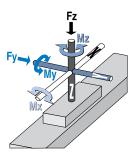
LS\_16 LS\_14



#### **BEARING LIFE vs LOAD**



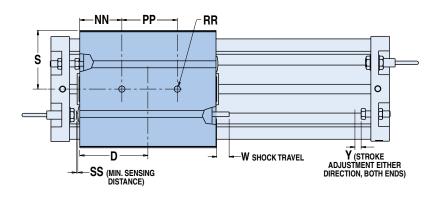
#### **SPECIFICATIONS**

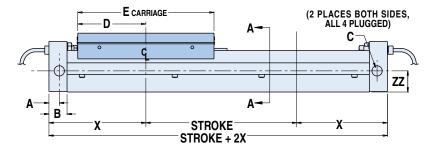


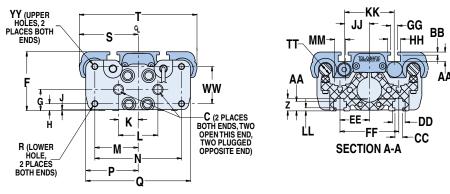
#### LS10 BENDING MOMENTS AND LOAD

	BORE	MAX. E	MAX. BENDING MOMENT					
	SIZE	Му	Mx	Mz	Fz			
U.S.	1.00 in	80 in-lbs	80 in-lbs	125 in-lbs	100 lbs			
Metric	25 mm	9.0 N-m	9.0 N-m	14.0 N-m	45.4 kg			

#### **DIMENSIONS**







*SQUARE NUTS (M6x1) 0.50 (12.7)
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\*NOTE: Four square nuts are provided with each linear slide for base mounting. Additionally 2 square nuts are provided for 30" of stroke and 2 for every 20" of stroke thereafter.

	U.S.	Metric		
Α	0.42	10.7		
В	0.73	18.5		
C	1/8 NPT PORT	G 1/8-28 Parallel		
D	2.75	69.9		
E	5.50	139.7		
F	2.38	60.5		
G	0.86	21.7		
H	0.28	7.1		
J	0.04	1.0		
K	0.80	20.3		
L	1.59	40.4		
M	1.75	44.5		
N	3.50	88.9		
P	2.13	54.1		
Q	4.25	107.9		
R	1/4-20 x .50 DP	M6 x 1.0 x 12 DP		
S	2.38	60.5		
T	4.75	120.7		
w	0.43	10.9		
X	3.89	98.8		
Y	0.25	6.4		
Z	0.51	12.9		
AA	0.39	9.8		
BB	0.10	2.5		
CC	0.31	7.9		
DD	0.51	13.0		
EE	1.19	30.2		
FF	2.38	60.3		
GG	0.28	7.1		
НН	0.52	13.2		
JJ	1.00	25.4		
KK	2.00	50.8		
LL	0.13	3.2		
MM	0.44	11.1		
NN	1.75	44.5		
PP	2.00	50.8		
RR	.25 x .20 DP	6.35 x 5.1 DP		
SS	0.04	1.0		
TT	.472 Nominal	12.0 Nominal		
WW	1.50	38.1		
YY	1/4-20 x .38 DP	M6 x 1.0 x 9 DP		
	INCHES	MILLIMETERS		

#### **SPECIFICATIONS**

	BORE	٧	VEIGHT	MAX.	MAX.	TEMPERATURE	END-OF-STROKE	STROKE	
	SIZE	BASE	PER UNIT OF STOKE	STROKE LENGTH*	PRESSURE	RANGE	POSITIONING ACCURACY	ADJUSTMENT	
U.S.	1.00 in	5.2 lbs	0.4 lbs/in	110 in	100 PSI	20° to 140° F	±0.0005 in	±0.25 in per end	
Metric	25 mm	2.36 kg	0.181 kg/mm	2794 mm	6.895 bar	-7° to 60° C	0.0127 mm	±6.35 mm per end	

\*For longer strokes, alternate materials, mounting and/or fasteners – consult Tolomatic

determine critical dimensions

**BC2** 

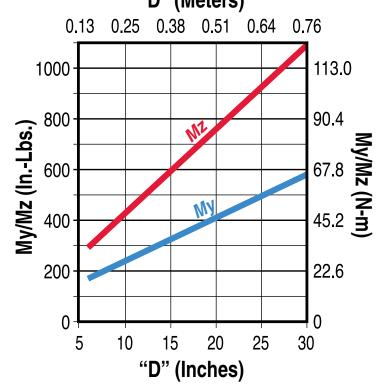
The auxiliary carrier option substantially increases load carrying and bending moments capacity over the standard single carrier models. As a general rule, the auxiliary carrier option is highly recommended in vertical applications (My) if the distance from the carrier mounting surface to the load center of gravity (CG) exceeds the overall length of the carrier. Auxiliary carriers can be ordered with (DW) or without (DO) an internal piston. (Auxiliary carriers without a piston have no cushion on the cylinder end closest to the auxiliary carrier.)

NOTE: breakaway pressure will increase when using auxiliary carrier.

# My G My G

#### **BENDING MOMENTS**

### LS10 AUXILIARY CARRIER LOAD vs DISTANCE "D" (Meters)



#### Rates were calculated with the following assumptions:

- 1.) Coupling between carriers is rigid.
- 2.) Load is equally distributed between carriers.
- 3.) Coupling device applies no misalignment loads to carriers.

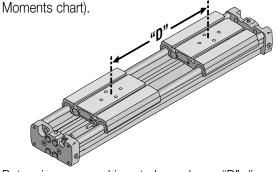
	RODE SIZE		BORE SIZE "D" MINIMUM *			MAX	MAX. LOAD					
	DUNE	SIZE	"D" MINIMON "		My**		Mx		Mz**		Fz	
	in	mm	in	mm	in-lbs	N-m	in-lbs	N-m	in-lbs	N-m	lbs	kg
10	1.00	25	5.75	146.1	177.80	20.09	160.00	18.08	277.80	31.30	200	90.8

<sup>\* &</sup>quot;D" is distance between carriers

<sup>\*\*</sup> Loads calculated are at minimum "D", for substantially higher My and Mz loads increase "D" and refer to graph above

#### **ORDERING INFORMATION**

When ordering, determine the minimum distance required between carriers (dimension "D" in Auxiliary Carrier Bending



Determine your working stroke and your "D" dimension, then enter these into your configuration string. (Example: LS10SK30.00DW8.00RT2) The configurator will calculate the overall length of the actuator. Refer to page LS\_16 for complete LS ordering information.

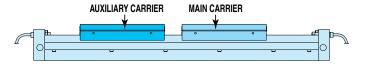
#### ASSEMBLY INFORMATION

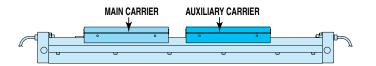


IMPORTANT INFORMATION REGARDING AUXILIARY CARRIER PLACEMENT

When an LS is ordered without shock absorbers, the auxiliary carrier is always placed to the left (while facing the switch mounted or open port side) of the main carrier.

When an LS is ordered with shock absorbers, the auxiliary carrier is always placed to the right (while facing the switch mounted or open port side) of the main carrier.





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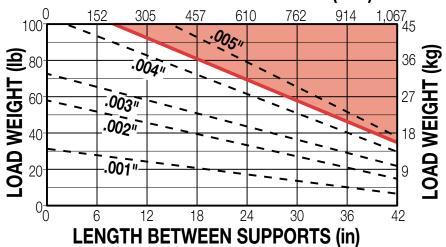
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S

2

#### **DISTANCE BETWEEN SUPPORTS**

#### **LENGTH BETWEEN SUPPORTS (mm)**



- **Deflection Rates**
- Tube supports recommended above this line.



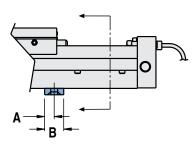
Base mounting linear slides may be accomplished by fastening directly to "T" slot nuts provided in the base of the slide (shown at right) or by using the MP mounting plates.



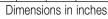
\*NOTE: Four square nuts are provided with each linear Islide for base mounting. Additionally 2 square nuts are provided for 30" of stroke and 2 for every 20" of stroke thereafter.

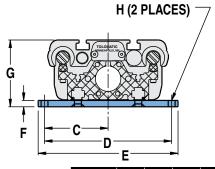
#### **DIMENSIONS**

3



	BORE SIZE	Α	В	С	D	Е	F	G	нø
10	1.00	0.38	0.75	2.50	5.00	5.50	0.25	2.63	0.270





		BORE SIZE	Α	В	С	D	Е	F	G	ΗØ
	10	25	9.7	19.1	63.5	127.0	139.7	6.4	66.8	6.86
_	Dimonoiono in millimotoro									

Dimensions in millimeters



#### LS Switches - All Sizes

#### **SWITCHES**



There are 10 sensing choices: DC reed, form A (open) or form C (open or closed); AC reed (Triac, open); Hall-effect, sourcing, PNP (open); Hall-effect, sinking, NPN (open); each with either flying leads or QD (quick disconnect). Commonly used to send analog signals to PLC (programmable logic controllers), TLL, CMOS circuit or other controller device. These switches are activated by the actuator's magnet.

Switches contain reverse polarity protection. QD cables are shielded; shield should be terminated at flying lead end.

If necessary to remove factory installed switches, be sure to reinstall on the same of side of actuator with scored face of switch toward internal magnet.

#### **SPECIFICATIONS**

		REE	D DC		REE	D AC		HALL-EF	FECT DC	
ORDER CODE	RT	RM	BT	BM	CT	CM	TT	TM	KT	KM
LEAD	5m	QD*	5m	QD*	5m	QD*	5m	QD*	5m	QD*
CABLE SHIELDING	Unshielded	Shielded†	Unshielded	Shielded†	Unshielded	Shielded†	Unshielded	Shielded†	Unshielded	Shielded†
SWITCHING LOGIC	"A" Normally Open		"C" Normally Open or Closed		Triac Normally Open		PNP (Sourcii Op		NPN (Sinking)	Normally Open
MECHANICAL CONTACTS	Single-Pole S	Single-Throw	Single-Pole [	Double-Throw	Single-Pole S	Single-Throw	NO,	These Are Solid	d State Compon	ents
COIL DIRECT	Yes Yes			es	Ye	es			_	
POWER LED	None		No	one	No	ine	None		None	
SIGNAL LED	neu 🗀	rol-o-matic	-o-mang None				Red [et	TOL-O-MATIC	neu 🗀	OL-O-MATIC
OPERATING VOLTAGE	200 Vdc max. 120 Vdc max.			dc max.	120 Va	ic max.		5 - 2	5 Vdc	
OUTPUT RATING	<del>-</del>				-	_		25 Vdc, 2	200mA dc	
OPERATING TIME	0.6 ms (including	ec max. g bounce)	0.7 msec max. (including bounce)		_		< 10 micro sec.			
OPERATING TEMPERATURE			-40°F [-40°C] t	to 158°F [70°C]				0°F [-18°C] to	150°F [66°C]	
RELEASE TIME		1.0 ms	ec. max.		_	_	<del>-</del>			
ON TRIP POINT		_	<u> </u>		_	_	150 Gauss maximum			
OFF TRIP POINT		_	_		_			40 Gauss	minimum	
**POWER RATING (WATTS)	10.	.0 §	3.0	) § §	10	0.0		5	.0	
VOLTAGE DROP	2.6 V typica	l at 100 mA	N	<u>IA</u>	_	_			_	
RESISTANCE		0.1 Ω lni	tial (Max.)		_	_				
CURRENT CONSUMPTION	_			1 Amp at 86°F [30°C]	0.5 Amp at 140°F [60°C]	200 mA at 25 Vdc				
FREQUENCY			_		47 - 63 Hz —					
CABLE MIN. STATIC					0.630"	[16mm]				
BEND RADIUS DYNAMIC					Not Reco	mmended				

#### A CAUTION: DO NOT OVER TIGHTEN SWITCH HARDWARE WHEN INSTALLING!



\*\* WARNING: Do not exceed power rating (Watt = Voltage X Amperage). Permanent damage to sensor will occur.

\*QD = Quick Disconnect; Male coupler is located 6" [152mm] from sensor,

Female coupler to flying lead (part #2503-1025) distance is 197" [5m] also see Cable Shielding specification above



Wiring



**OLD** Quick disconnect SIGNAL



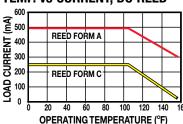
Reed Switch Life Expectancy: Up to 200,000,000 cycles (depending on load current, duty cycle and environmental conditions)

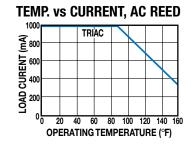
†Shielded from the female quick disconnect coupler to the flying leads. Shield should be terminated at flying lead end.

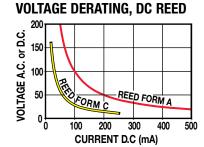
<sup>§</sup> Maximum current 500mA (not to exceed 10VA) Refer to Temperature vs. Current graph and Voltage Derating graph

<sup>§§</sup> Maximum current 250mA (not to exceed 3VA) Refer to Temperature vs. Current graph and Voltage Derating graph

#### TEMP. vs CURRENT, DC REED

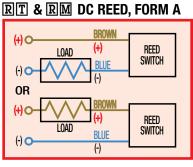


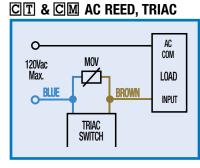




#### **WIRING DIAGRAMS**

**INSTALLATION INFORMATION** 

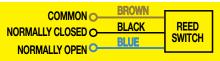




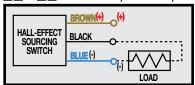


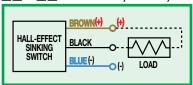
THE NOTCHED FACE OF THE SWITCH INDICATES THE SENSING SURFACE AND MUST FACE TOWARD THE MAGNET.

#### BT & BM DC REED, FORM C

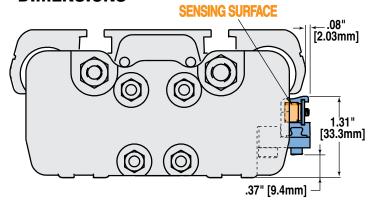








#### **DIMENSIONS**



**BC2** 

**B**C3

#### LS Proximity Sensors - All Sizes



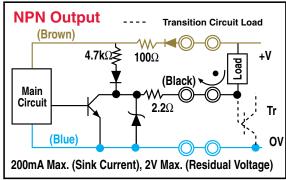
This L.E.D. device senses end-of-stroke with one of two normally open inductive d.c. proximity sensors. NPN supplies a sinking signal; PNP supplies a sourcing signal to a device such as a programmable logic controller.

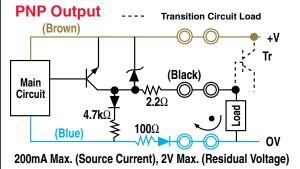
Ambient Temp.: -13° to 158° F., (-25° to 70° C.)

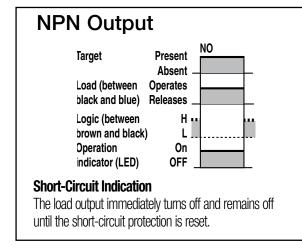
NEMA Encl. Rating: 1, 3, 4, 6, 12, 13 Lead Length: 6.56 feet (2.0m)

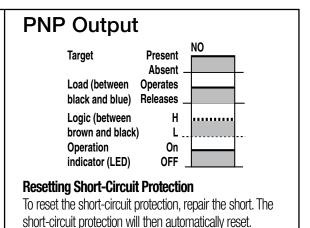
Max. Sensing Distance (LS10): .039" (1.0mm)

#### **Wiring Diagrams**

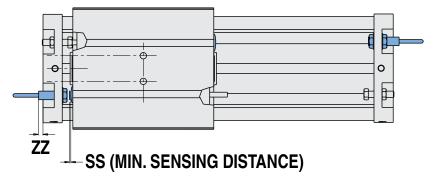








#### **DIMENSIONS**



	BORE		S	S	ZZ		
SIZE	in	mm	in	mm	in	mm	
10	1.00	25.4	0.04	1.02	0.40	10.16	



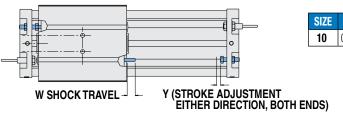
Rodless cylinders with standard internal cushion offer an effective method of decelerating loads. However, all Tolomatic rodless cylinders are capable of carrying heavier loads at higher velocities than the cylinder cushion can absorb. Optional shock absorbers can be used to increase the cylinder's life and broaden the application range for the cylinder model you have chosen.

Typical shock absorber life varies between 1-2 million cycles (depending on environment). Appropriate preventative maintenance should be considered in high cyclic applications.

NOTE: Actuators ordered without selecting a shock absorber MUST have external stops. The LS does NOT have internal bumpers or cushions.

A CAUTION: In applications which result in a load bending moment at deceleration, care should be taken to decelerate the load rather than the carrier of the band cylinder.

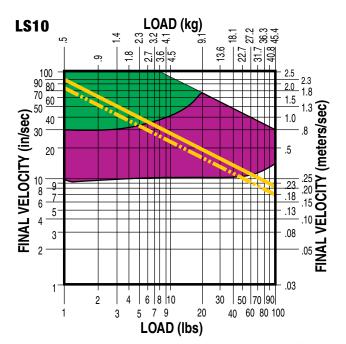
#### **DIMENSIONS**



SIZE	BORE	W	Y	SIZE	BORE	W	Y
10	0.625	0.43	0.25	10	25	10.9	6.4
	Dimens	sions in	inches	Dir	nension	s in milli	meters

#### **PERFORMANCE**

#### **VELOCITY vs LOAD**



LIGHT DUTY (Light load/High velocity)

HEAVY DUTY (Heavy load/Low velocity)

Fax (1-763-478-8080) or call Tolomatic (1-800-328-2174) with the above information. We will provide any assistance needed to determine the proper actuator.

#### Rodless Cylinder Selection Guidelines - BC2, BC3, BC4, LS - All Sizes

#### PROVIDING LOAD GUIDANCE AND SUPPORT

The process of selecting a load bearing actuator for a given application can be complex. It is highly recommended that you contact Tolomatic or a Tolomatic Distributor for assistance in selecting the best actuator for your application. The following overview of the selection guidelines are for educational purposes only.

# COMPILE APPLICATION REQUIREMENTS

To determine the appropriate Band Cylinder or Linear Slide model for an application, compile the following information:

- Available pressure (PSI)
- Weight of load (lbs or kg)
- Orientation of load (lbs or kgs)
- Velocity of load (in/sec or mm/sec)
- Stroke length (in or mm)

HINT: Use Tolomatic sizing and selection software, download at: tolomatic.com

## 2 SELECT CYLINDER SIZE

- Consult the Theoretical Force vs. Pressure charts.
- Cross-reference the load force (or load weight if force is not known) and the available operating pressure. If the intersection falls below the diagonal line, and if moments do not exceed maximum values listed for that model (see Step 3), the actuator will accommodate the application.

If the intersection is above the diagonal line, a larger cylinder bore size should be considered.

NOTE: Additional force may be required to obtain the necessary acceleration for vertical or horizontal loads.

# 3 DETERMINE NATURE OF LOAD AND THE EFFECT OF BENDING MOMENTS

If the cylinder will guide and support a load located directly over the center of carrier, bending moments will not be a factor in the cylinder selection.

NOTE: The maximum load "L" must not exceed the capacity limits of the cylinder selected.

• Bending Moments

For off center or side loads, determine the distance from the center of mass of the load to the center of the carrier bracket. This measurement is needed to calculate the torque for bending moments. (Refer to Bending Moment chart for each model.)

Should the resulting maximum bending moment exceed figures indicated on the chart, external guides, auxiliary carrier/s or a larger cylinder should be considered.

 Auxiliary Carrier Bending Moments

The auxiliary carrier option (available on most models) increases load carrying capacity and bending moments. Auxiliary carriers can be ordered with or without an internal piston. (Auxiliary

carriers without a piston have no internal cushion on the cylinder end closest to the auxiliary carrier.)

IMPORTANT: When ordering, determine the working stroke, then the minimum distance required between carriers (dimension "D" in Auxiliary Carrier Bending Moments chart). When ordered, Tolomatic's configurator will calculate the overall length of the actuator.

NOTE: breakaway pressure will increase when using auxiliary carriers.

# DETERMINE INTERNAL CUSHION CAPACITY

- · Consult the Cushion Data chart for the model selected. The velocities listed on the cushion charts are final or cushion impact velocities. On applications where the internal cushions or bumpers are to be used, be sure the actual, final or impact velocity is known. If the velocity is not known, use of limit switches with valve deceleration circuits or shock absorbers should be considered, NOTE: The BC205 uses external bumpers in place of internal cushions, LS10 does not have cushions or bumpers.
- Cross-reference the final velocity and weight of the load. If the intersection is below the diagonal lines, the internal cushions on the actuator may be used. If the point falls above the dashed diagonal line or if the velocity is not known, use deceleration circuits, external shock absorbers or select a

larger cylinder with greater cushion capacity. On highcyclic applications, use of external stops is strongly recommended.

# 5 DETERMINE TUBE SUPPORT REQUIREMENTS

- Consult the Tube Support chart for the model selected.
- Cross reference the load weight and maximum distance between supports.

# 6 CONSIDER OPTIONS

• Switches— dc Reed, Hall-effect or ac Triac

Band Cylinders and Linear Slides each have different standard features and options. Check the options section for the actuator you have selected.

- Shock Absorbers— if needed.
- Foot Mounting Kits
- Floating Mount Bracket use when lack of parallelism occurs between the cylinder and an external guided and supported load.
- Single End Porting (BC3, BC4)
- Long Carrier (BC4)
- Proximity Sensors (LS)
- Dual 180° Carrier (BC3)

**BC2** 





ENGR

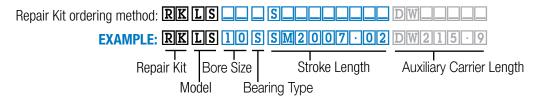
	Inch (U.S.	Standard)	Me	tric
SIZE	05 <sup>7</sup>	10	05 <sup>7</sup>	10
Support <sup>1</sup>	0605-9010	0610-9010	5605-9010	5610-9010
Inductive DC Proximity Sensors - 10-24 volts NPN NO Sink <sup>2</sup>	0605-1023	0610-1023	0605-1023	0610-1023
Inductive DC Proximity Sensors - 10-24 volts PNP NO Source <sup>2</sup>	0605-1024	0610-1024	0605-1024	0610-1024
Switch Rail and Rail Hardware (specify stroke) <sup>3</sup>	0605-9100SK_	0610-9100SK_	0605-9100SK_	0610-9100SK_
Shock Absorbers Field Retrofit Kit - Heavy Duty <sup>4,5</sup>	0605-9009	0610-9023	0605-9009	0610-9023
Shock Absorbers Field Retrofit Kit - Lite Duty <sup>4,5</sup>	0605-9008	0610-9022	0605-9008	0610-9022
T-Nuts (Each)	0605-1042	0610-1042	5605-1042	5610-1042
Configurated Repair Kit <sup>6</sup>	RKLS05NPSK_	RKLS10NPSK_	RKLS05TP(GP)SK_	RKLS10TP(GP)SK_
Configurated Repair Kit (Manufactured before May 1, 1998) <sup>6</sup>	RKLS05NPSK_	0610-9033SK_	RKLS05SK_	0610-9033SK_

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#### **Service Parts Ordering NOTES:**

- 1 Support Kit contains one bracket and two screws
- <sup>2</sup> Proximity sensors for the LS05 have 5mm thread size; LS10 have 8mm thread size
- 3 When replacing an existing switch on an actuator manufactured BEFORE 7-1-1997 switch rail and hardware must be ordered stroke length is required. Order switch using Configurator Code in table at left.
- 4 Shock absorber kit includes one shock and mounting hardware
- 5 NOTE: Actuators ordered without selecting a shock absorber MUST have external stops. The LS does NOT have internal bumpers or cushions.
- 6 Repair Kit for LS contains external dust band, internal seal band, wipers, end caps and internal soft seals. Stroke length must be included after number or code.
- <sup>7</sup> LS05 discontinued March 2022, contact Tolomatic regarding service parts availability.

**NA** = Not Available



	CONFIG. CODE	ORDERING
	Mounting Hardware 8	FE conn. included
DESCRIP	PTION	CODE
Switch Kit, Reed, Form C	BT	
Switch Kit, Reed, Form C	C, Male Conn.	BM
Switch Kit, Reed, Form A	RT	
Switch Kit, Reed, Form A	RM	
Switch Kit, Triac, 5m		CT
Switch Kit, Triac, Male Co	onn.	CM
Switch Kit, Hall-effect, Si	inking, 5m	KT
Switch Kit, Hall-effect, Sinl	KM	
Switch Kit, Hall-effect, So	TT	
Switch Kit, Hall-effect, Sou	ırcing, Male Conn.	TM

NOTE: When kit is ordered female connector & all mounting hardware is included



To order field retrofit switch and hardware kits for all Tolomatic actuators: SW (Then the model and bore size, and type of switch required)

#### Example: SWLS10RT

(Hardware and Form A Reed switch with 5 meter lead for 1.0" bore LS linear slide)



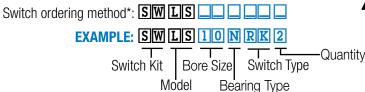
Replacing an existing switch on an actuator manufactured BEFORE 7-1-1997

#### Order using CONFIGURATOR CODE in table above Also order SWITCH RAIL and RAIL HARDWARE

If replacing a quick-disconnect switch on an actuator manufactured BEFORE 7-1-1997 it will also be necessary to replace or require the female-end coupler with the in-line splice (see page LS\_9)



Adding a switch to an actuator manufactured without switches Order using CONFIGURATOR CODE in table above Also order SWITCH RAIL and RAIL HARDWARE



\*will include mating female QD cable if required

# MODEL, BORE, STROKE OPTIONS LS 10 NP SK55-250 DW6-0 MP3 SH2 BM2

#### **MODEL & MOUNTING**

**LS** LS Linear Slide

**BORE SIZE** 

**10** 1.00" (25mm)

#### **MOUNTING & PORTS**

NP US standard mounting & NPT ports

TP† Metric mounting with metric taper ports

GP† Metric mounting with

metric parallel ports

† The metric version provides metric tapped holes for mounting of the load to the carrier and of the actuator to mounting surfaces & metric ports

#### STROKE LENGTH & MOUNTING TYPE

**SK** \_\_.\_ Stroke, enter desired stroke length in inches

**SM†**\_\_.\_ Stroke, enter desired stroke length in millimeters

**NOTE:** Actuator mounting threads and mounting fasteners will be either inch or metric; depending on how stroke length is indicated.

**SK** = inch mounting **SM** = metric mounting

	MAXIMUM STROKE	
	SK	SM
SIZE	in	mm
10	110	2 794

Not all codes listed are compatible with all options. Contact Tolomatic with any questions.



#### **AUXILIARY CARRIER (LS 8)**

**DW** Auxiliary carrier With piston & "D" distance

Auxiliary carrier Without piston & "D" distance "D" Distance between

.\_\_ "D" Distance between carriers in inches (**SK**) or millimeters (**SM**)

MINIMUM "D" DISTANCE BETWEEN CARRIERS

	in	mm
10	5.17	131

\*When ordering auxiliary carrier option, enter the distance required between carriers. The configurator will calculate the overall length of the actuator.

#### SUPPORTS (LS\_10)

MP\_ Support & number required

\*NOTE: Four square nuts are provided with each linear slide for base mounting. Additionally 2 square nuts are provided for 30" of stroke and 2 for every 20" of stroke thereafter.

#### **SHOCK ABSORBERS (LS 14)**

- **SH\_** Shock, Heavy duty and number required
- **SL**\_ Shock, Light duty and number required

NOTE: Actuators ordered without selecting a shock absorber MUST have external stops. The LS does NOT have internal bumpers or cushions.

#### PROXIMITY SENSOR (LS 13)

NP\_ Sinking type proximity sensor (NPN)

PN\_ Sourcing type proximity sensor (PNP)

#### SWITCHES (LS\_11)

(Quantity desired follows ordering code)

- **RM**\_ Reed Switch (Form A) with 5-meter lead/QD (Quick-disconnect)
- RT\_ Reed Switch (Form A) with 5-m lead
- **BM**\_ Reed Switch (Form C) with 5-meter lead/QD
- **BT** Reed Switch (Form C) with 5-m lead
- **KM**\_ Hall-effect Sinking Switch with 5-meter lead/QD
- **KT**\_ Hall-effect Sinking Switch w/ 5-m lead
- **TM**\_ Hall-effect Sourcing Switch with 5-meter lead/QD
- TT\_ Hall-effect Sourcing Switch with 5-meter lead
- **CM**\_ TRIAC Switch with 5-meter lead/QD
- CT TRIAC Switch with 5-meter lead
- MDR Dual Magnet (Reed, Hall-effect, Triac)