

## Conversion from BC415 to MXP4ON

## Bore Size:

The bore size of the BC415 is $1.5^{\prime \prime}$ [ 38 mm ].
The bore size of the MXP40N is $1.5^{\prime \prime}[38 \mathrm{~mm}]$.

## Envelope Size:

With foot mounts, the overall length, height and width of the BC415 is slightly larger than the MXP4ON of equal stroke length.

## Dead Length:

Dead length is the part of the band cylinder required for mounting and mechanisms. The overall length of a band cylinder is the stroke length plus the dead length ("C" dimension in the table).
The BC415 dead length is 11.810 " [299.97 mm] compared to the MXP4ON at $11.633^{\prime \prime}$ [ 295.47 mm ].


Dimensions in inches

|  | BC415 | MXP40N |
| :---: | :---: | :---: |
| $\mathbf{A}$ | 14.313 | 13.522 |
| $\mathbf{B}$ | 13.213 | 12.578 |
| $\mathbf{C}$ | 11.810 | 11.633 |
| $\mathbf{D}$ | 6.927 | 6.761 |
| $\mathbf{E}$ | 5.675 | 5.816 |
| $\mathbf{F}$ | 1.500 | 2.520 |
| $\mathbf{G}$ | 1.000 | 1.050 |
| $\mathbf{H}$ | - | 4.250 |
| $\mathbf{J}$ | - | 0.808 |
| $\mathbf{K}$ | 3.000 | 3.000 |
| $\mathbf{L}$ | 6.320 | 5.866 |
| $\mathbf{M}$ | 3.838 | 2.984 |
| $\mathbf{N}$ | 1.705 | 1.614 |
| $\mathbf{P}$ | 1.812 | 1.812 |
| $\mathbf{R}$ | 0.952 | 0.354 |
| $\mathbf{S}$ | 1.074 | 0.818 |


|  | BC415 | MXP4ON |
| ---: | :---: | ---: |
| A | 363.56 | 343.47 |
| B | 335.62 | 319.47 |
| $\mathbf{C}$ | 299.97 | 295.47 |
| D | 175.94 | 171.73 |
| E | 144.15 | 147.73 |
| $\mathbf{F}$ | 38.10 | 64.00 |
| $\mathbf{G}$ | 25.40 | 26.67 |
| $\mathbf{H}$ | - | 107.95 |
| J | - | 20.53 |
| $\mathbf{K}$ | 76.20 | 76.20 |
| $\mathbf{L}$ | 160.52 | 149.00 |
| $\mathbf{M}$ | 97.43 | 75.80 |
| $\mathbf{N}$ | 43.31 | 41.00 |
| $\mathbf{P}$ | 46.02 | 46.02 |
| $\mathbf{R}$ | 24.18 | 8.99 |
| $\mathbf{S}$ | 27.28 | 20.79 |

## MOUNTING

## MOUNTING VIA HEAD BOLTS:

Bolt pattern "P" on the BC415 is 1.812 " [46.02mm] square.
Bolt pattern "P" on the MXP40N is 1.812 " [ 46.02 mm ] square.

## CARRIER RELATION TO HEAD BOLT MOUNTING:

1. Distance from the top of the carrier to the center of the top mounting bolts " $S$ " is decreased by 0.256 " $[6.50 \mathrm{~mm}]$.

## MOUNTING VIA FOOT MOUNTS:

1. When mounting the BC415 with foot mounts the distance between the mounting brackets " B " is reduced by 0.635 " [ 16.129 mm ] when using the MXP4ON.
2. Height of the carrier relative to the bottom of the foot mounts " M " is reduced by 0.854 " [21.69mm].

## CARRIER:

1. Carrier bolt pattern "G" \& "K" of the BC415 is not replicated on the MXP4ON.
2. Carrier length "L" decreases by 0.454 " $[11.53 \mathrm{~mm}]$.
3. Distance from the center of the carrier to the back edge of the head "E" increased by 0.141 " [3.58mm].
4. Additional mounting holes "H" are available on the MXP4ON.


## ORDERING

SAMPLE CROSSOVER CONFIGURATION:

## DISCONTINUED

BC415 NP SK5.000 FM2
Config. String: BC415 NP SK5.000 FM2
Bore Size: 1.5" [38mm]
Unit of measure: SK (inches)
Stroke length 5.000 in
FM: Foot mount for actuator mounting, Quantity: 2

NEW

## MXP40N NP SK5.000 FM2

Config. String: MXP40N NP SK5.000 FM2
Bore Size: 1.5 " $[38 \mathrm{~mm}]$
Unit of measure: SK (inches)
Stroke length 5.000 in
FM: Foot mount for actuator mounting, Quantity: 2

